

## Section WFP 2-04 – Welding Fabrication Procedure

Rev. 0, 8/16/04

Attachment 2, Minimum Fillet Weld Size for Prequalified Joints

**MINIMUM FILLET WELD SIZE  
FOR PREQUALIFIED JOINTS**

<b>Base Material Thickness of the Thinner Part joined (T)</b>	<b>Minimum Size of Fillet Weld</b>
T less than or equal to $\frac{1}{4}$ in.	$\frac{1}{8}$ in.
T greater than $\frac{1}{4}$ in. and less than or equal to $\frac{1}{2}$ in.	$\frac{3}{16}$ in.
T greater than $\frac{1}{2}$ in. and less than or equal to $\frac{3}{4}$ in.	$\frac{1}{4}$ in.
T greater than $\frac{3}{4}$ in.	$\frac{5}{16}$ in.